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HOW TO MAKE A PAPER HELICOPTER<u>Paper Helicopter</u> <u>Six Sigma</u>

The paper helicopter is a widely used example for training in Quality Method- ologies. It was rst mentioned in [Box(1992)]. A pdf document with a template of the paper helicopter design (see Fig. 1) is located in the folder doc of the SixSigma package. It can be also obtained with the command vignette ("HelicopterInstructions").

Design of the Paper Helicopter

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Six Sigma Helicopter

Here s how to make the paper helicopters. Step 1: Cut the paper to a width of 5cm. Step 2: Cut the paper the length of paper rotor length plus leg length, and add 2 cm for the body. Step 3: Cut dotted lines at Leg A and Leg C. The length of each cut is 5 cm minus leg width divided by 2. Step 4: Fold leg A onto leg B. Step 5: Fold leg C onto leg B.

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This particular outcome is what Six Sigma programs strive for improving the level of performance (via longer wing span and shorter body) while simultaneously reducing process variability (by adding a paper clip). With results like these, which were fairly typ-ical, the helicopter exercise proved to be valuable practice on DOE for the

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Force and Observers (MFO) in the Egyptian Sinai crashed on
Thursday near the resort town of Sharm el-Sheikh, killing
eight members of the ...

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