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**KV-10R Keyence | Keyence PLC | Keyence PLC**  
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This manual describes the operation/function of all Keyence KV Series PLC. Note following conventions when you use. General Precautions • At startup and during operation, be sure to monitor the functions and perfor-mance of the KV Sereis PLC. • We recommend that you take substantial safety measures to avoid any damage in the event a problem occurs.

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User's Manual. Visual KV Series. 3. Programming. How this manual is organized: The Visual KV Series User's Manual is composed of 3 separate manuals; 1-Installation, 2-Support Software, 3-Programming. Please read each manual relevant to your purpose.

**KEYENCE Visual KV Series User Manual**

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