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CNC Machining is a very broad subject and there are many ways to do most things. Covering all options would fill volumes and is beyond the scope of any one book or course. The goal of this course is not to turn an engineer into a journeyman machinist. Rather, it is to show how to use CNC to make common types of

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Two types of programming modes, the incremental system and the absolute system, are used for CNC. Both systems have applications in CNC programming, and no system is either right or wrong all the time. Most controls on machine tools today are capable of handling either incremental or absolute programming.

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